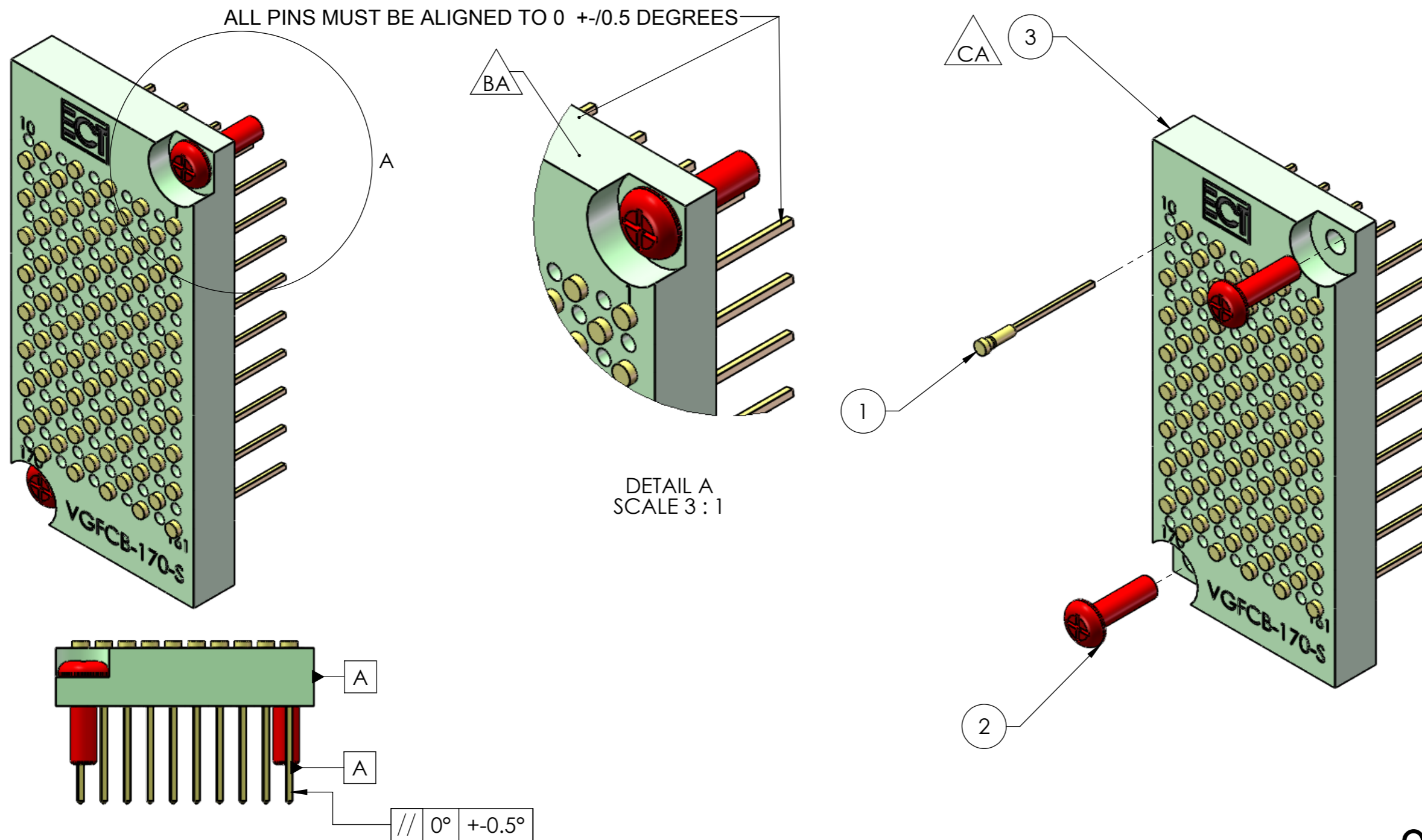


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SIP-90-2	PIN, SOLID DUMMY, SQ. (.030 LG, HEAD)	85
2	A19304-2	SCR, PAN HD, #4-40 x 0.375", SST	2
3	B10031-S	INTERFACE BLOCK 170 PTS (FOR SQUARE TAILS)	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	INITIAL RELEASE	YAN ZHANG	3/23/2015	NIL
AB	ADDED INSTRUCTION PIN ORIENTATION	D.HERNANDEZ	8/16/2016	NIL
BA	UPDATED THE PIN DIAMETER INTERFACE BLOCK TO 1.55mm	D.HERNANDEZ	10/17/2016	NIL
CA	UPDATE ITEM No. 3	RAFAEL D.	12/19/2016	NIL
D	CHG'D TITLE FROM VGFCB-85 TO VGFCB-85H. CHG'D A12476 TO SIP-90-2.	K.G.	9/4/2018	1049



PLEASE NOTE:
1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
2. REMOVE ALL SHARP EDGES.
3. -

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UNLESS OTHERWISE SPECIFIED:
1. DIMENSIONS ARE IN INCHES
2. DEBURR ALL SHARP EDGES: .01 x 45°
3. DO NOT SCALE DRAWING
4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	YAN ZHANG
ENGR APVD	
MATERIAL	
TREATMENT	



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SINGAPORE 349247
TEL: (65) 62938966 FAX: (65) 62939866

TITLE		A VGFCB-85H		
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV
A4	2:1	820492	1 OF 1	D

QTY: REFER TO BOM