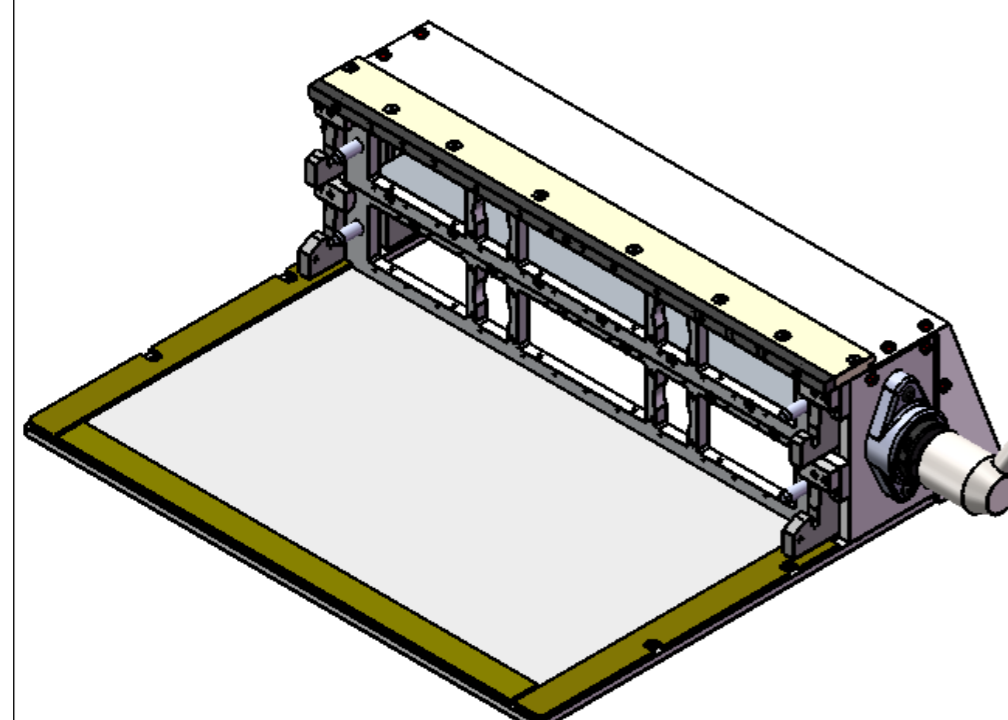
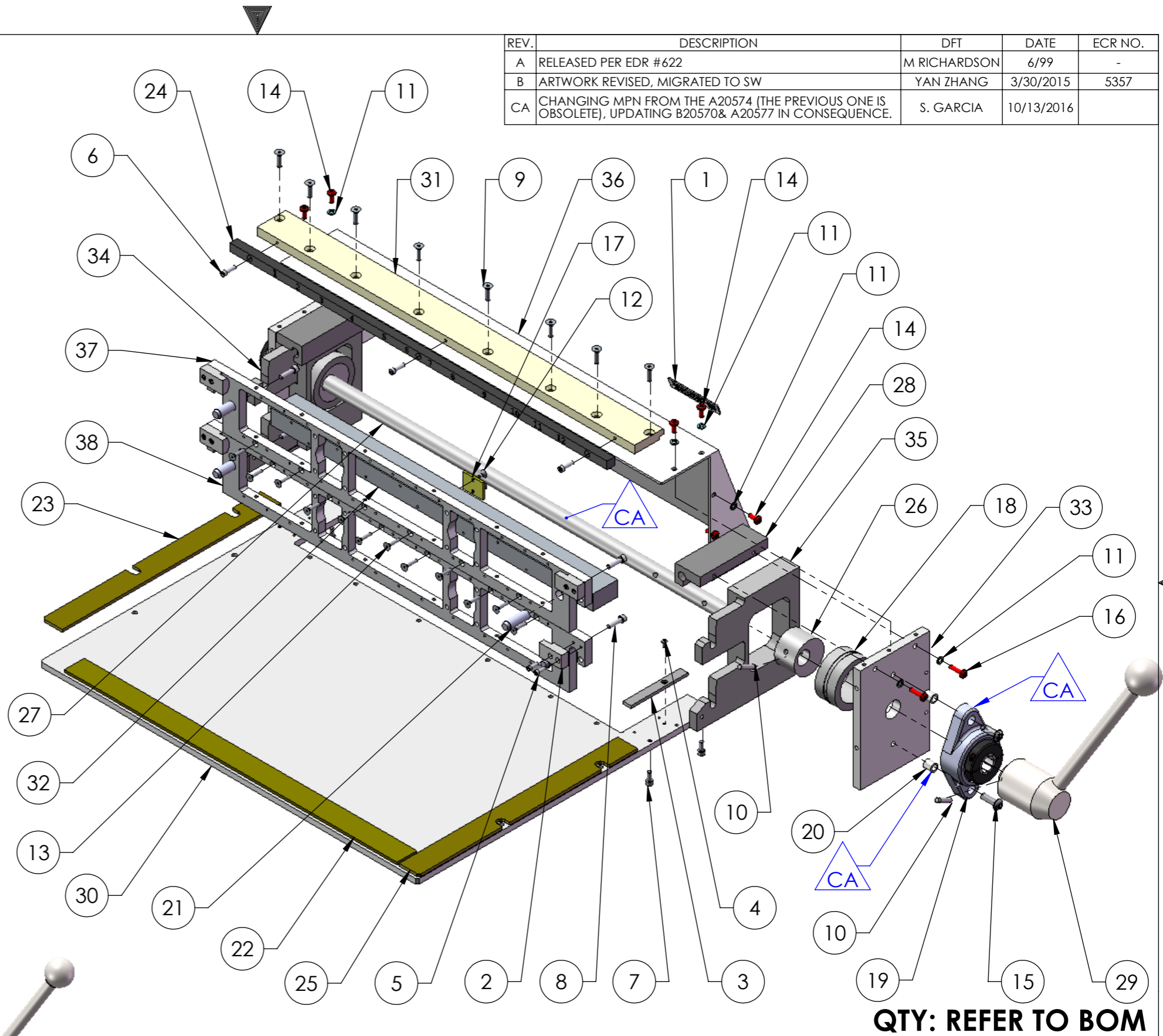


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	804987	LABEL ECT UROCAL	1
2	A11734	STOP	4
3	A11735	BUSHING, SLIDE	2
4	A12699-1	SCREW, BHCS 4-40 X 1/4	2
5	A12703-1	SCREW, SHCS #4-40 X 3/8	8
6	700039	SCREW, SHCS #6-32 X 1/2	3
7	A12705-1	SCREW, SHCS #8-32 X 3/8	4
8	A12705-8	SCREW, SHCS #8-32 X 5/8	4
9	A12708-4	SCREW, FHCS #8-32 X 5/8	8
10	A12718-5	DOWEL PIN DIA 3/16 X 3/4	3
11	A12967-3	LOCK WASHER #8	12
12	A17164-2	SCREW, FHCS 4-40 X 0.25	2
13	A17164-4	SCREW, FHCS 4-40 X 0.625	12
14	A17165-1	SCR, PAN HD, #8-32 x 0.375", SST	8
15	A17165-5	SCR, BUTTON, SKT, 1/4"-20 X 0.750, SST	4
16	A19306-3	SCR, PAN HD, #8-32 x 0.625", SST	4
17	A20571	STIFFNER PAD	1
18	A20573	BEARING, ROLLER	2
19	A20574	FLANGED BERING	2
20	A20577	SPACER, FLANGED BEARING	4
21	A35778	PIN, VG RECEIVER ALIGNMENT	4
22	B11725	SLIDE, PLATE (FRONT)	1
23	B11726	SLIDE RCVR RIGHT	1
24	B11730	SUPPORT	1
25	B11756	SLIDE RCVR LEFT	1
26	B20569	CAM	2
27	B20570	CAM SHAFT	1
28	B20572	BLOCK GUIDE	2
29	B20576	HANDLE ALTER	1
30	C11721	PLATE, RECEIVER	1
31	C11722	PLATE, SUPPORT	1
32	C20565	STIFFENER BAR	1
33	C20566	PLATE, SIDE	2
34	C20567	SLIDE, LEFT	1
35	C20568	SLIDE, RIGHT	1
36	C20578	COVER, SUMMATION VGR 24 (VIXI)	1
37	D20563	UPPER CHANNEL	1
38	D20564	LOWER CHANNEL	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	RELEASED PER EDR #622	M RICHARDSON	6/99	-
B	ARTWORK REVISED, MIGRATED TO SW	YAN ZHANG	3/30/2015	5357
CA	CHANGING MPN FROM THE A20574 (THE PREVIOUS ONE IS OBSOLETE), UPDATING B20570& A20577 IN CONSEQUENCE.	S. GARCIA	10/13/2016	



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UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. DEBURR ALL SHARP EDGES: .01 x 45°
 3. DO NOT SCALE DRAWING
 4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
 5. MACHINING REQUIRED:

PROJECTION:

DRAWN BY: **YAN ZHANG**

ENGR APVD: _____

MATERIAL: _____

TREATMENT: _____

TITLE: **C (RI) VGR24 BLOCK DESK TOP**

SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV
A4	1:4	207	1 OF 1	CA