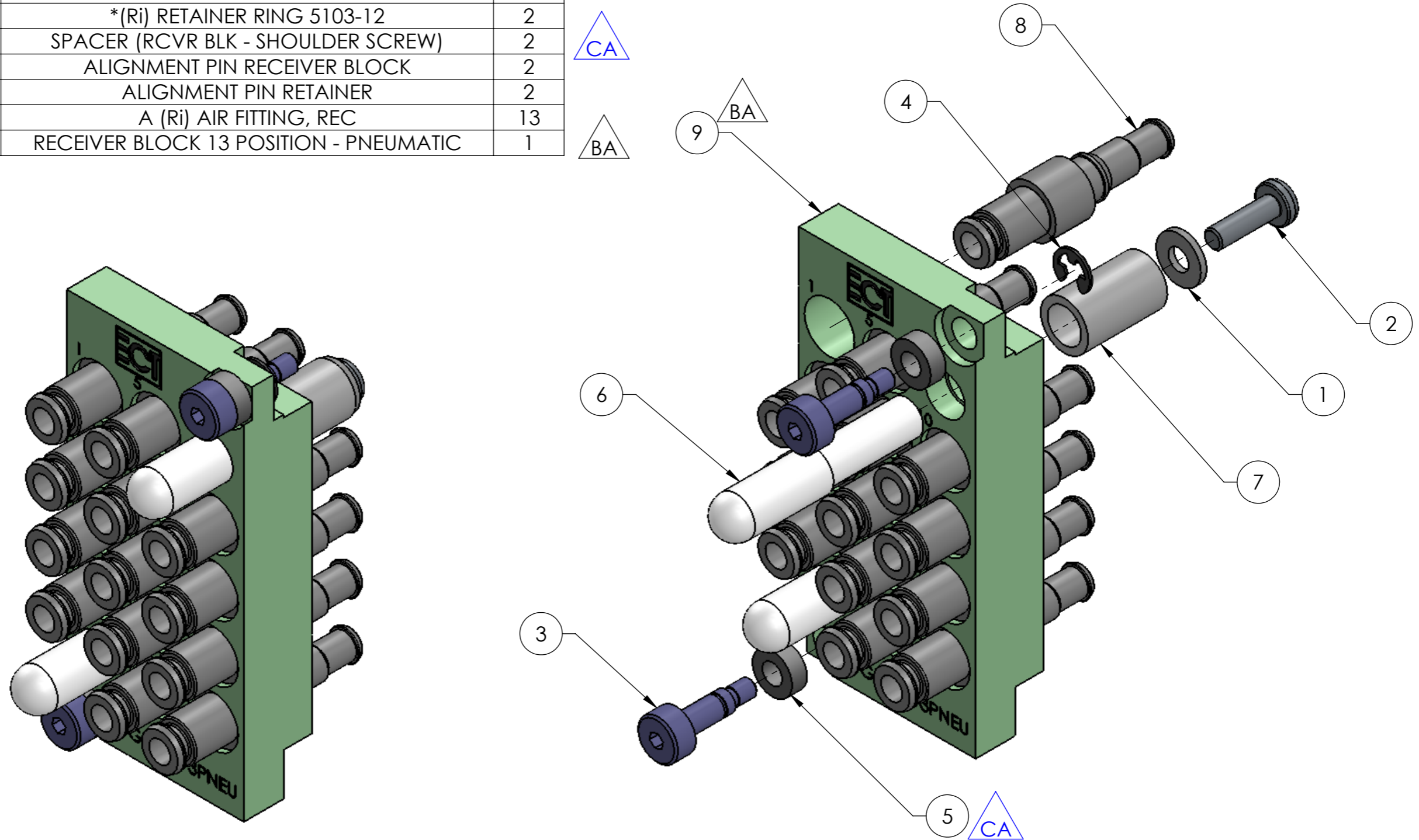


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	700064	WASHER, #4, FLAT, SST, WIDE	2
2	A19304-2	SCR, PAN, PHILIP, #4-40 X 0.375", SST	2
3	A29675	SPECIAL SHOULDER SCREW	2
4	A30279	*(Ri) RETAINER RING 5103-12	2
5	923067	SPACER (RCVR BLK - SHOULDER SCREW)	2
6	A31872	ALIGNMENT PIN RECEIVER BLOCK	2
7	A31879	ALIGNMENT PIN RETAINER	2
8	A32431	A (Ri) AIR FITTING, REC	13
9	B32501	RECEIVER BLOCK 13 POSITION - PNEUMATIC	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	ARTWORK REVISED, MIGRATED TO SW	HARI	12/11/14	5357
BA	UPDATE ECT LOGO	YAN ZHANG	11/11/2015	-
CA	CHANGING SPACER PN	S. GARCIA	4/13/2017	



**QTY: REFER TO BOM**

**PLEASE NOTE:**  
 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.  
 2. REMOVE ALL SHARP EDGES.  
 3. -

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UNLESS OTHERWISE SPECIFIED:  
 1. DIMENSIONS ARE IN INCHES  
 2. DEBURR ALL SHARP EDGES: .01 x 45°  
 3. DO NOT SCALE DRAWING  
 4. TOLERANCES: .ANGLES ± 0.5°  
 .XX ± 0.02  
 .XXX ± 0.005  
 .XXXX ± 0.0005  
 5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	HARI
ENGR APVD	
MATERIAL	
TREATMENT	



TITLE				
<b>A (RI) VGRCB-13 PNEUMATIC</b>				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV
<b>A4</b>		<b>902</b>	<b>1 OF 1</b>	<b>CA</b>