ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
1	A19304-2	SCR, PAN, PHILIP, #4-40 X 0.375", SST	2	1
2	A19304-4	SCR, PAN, PHILIP, #4-40 X 0.500", SST	2	
3	A31178	ALIGNMENT BUSHING FIXTURE BLOCK	2	
4	A31875	BUSHING RETAINER	2	
5	A32432	A (Ri) AR FIT, FIX MFG #208380	13	
6	B32500	FIXTURE BLOCK 13 POSITION - PNEUMATIC	1	B
	•			-

	REV.	Ι	DESCRIPT			DFT		ATE	ECR NC	<u> </u>
⊢	A	ARTWORK REVISE			W	HARI		1/14	5357	<u>, </u>
+	BA	UPDATE ECT LOGO			vv	YAN ZHANG		7/2015	-	
						QTY: R	EFER			
10IT	1:			A	BLK16	I KALLANG V PORE 34924	NAY #0 7	06-18/2	26	
I BY:		HARI		T CHARLE NOLOGIES	s TEL: (6	5) 62938966	, FAX: (a	65) 6293	39866	
PVD			TITLE) VGFCB-1	3 PNE	U		
AL			SIZE	SCALE	DOCUMEN			SHEET	REV	V

PLEASE NOTE: 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT. 2. REMOVE ALL SHARP EDGES. 3. -

	QTY.		REV.	-	escription	DFT		ECR NO.
		-	A		, MIGRATED TO SW	HARI	12/11/14	5357
375", SST	2	-	BA	UPDATE ECT LOGO		YAN ZHANG	12/17/2015	-
.500'', SST	2	-						
RE BLOCK	2	-						
	2							
08380	13	$A \qquad BA \qquad 6$)					
PNEUMATIC	1	BA BA						
								BOM
[I							
THIS DOCUMMENT IS THE PROPERTY OF, AND	i i	UNLESS OTHERWISE SPECIFIED: 1. DIMENSIONS ARE IN INCHES	PROJECTION:			BLK161 KALLANG W SINGAPORE 349247	/AY #06-18/26 7	6
CONTAINS INFORMATION PROPERIETARY TO EVERETI CHARLES TECHNOLOGIES		2. DEBURR ALL SHARP EDGES: .01 x 45° 3. DO NOT SCALE DRAWING	DRAWN BY:	HARI	EVERETT CHARLES TECHNOLOGIES	TEL: (65) 62938966 F	-AX: (65) 6293	9866
CHARLES TECHNOLOGIES IT IS TO BE RETURED UPON REQUEST. REPRODUCTION BY ANY MEANS, DISCLOSU OR USE OF ITS CONTENTS I	4. TOLERANCES: .ANGLES ± 0.5° N .XX ± 0.02 SURE .XXX ± 0.005 ECOP .XXX ± 0.005	ENGR APVD	1	TILE	A (RI) VGFCB-1	3 PNEU		
WHICH IT IS LOANED, WITH WRITTEN CONSENT OF EVE CHARLES TECHNOLOGIES STRICTLY PROHIBITED.	HOUT 4 ERETT 4	5. MACHINING REQUIRED:	MATERIAL		SIZE SCALE DO	CUMENT NUMBER	SHEET	REV
STRICTLY PROHIBITED.			TREATMENT		A4	903	1 OF 1	BA
L					I			

CAD TOOL: SOLIDWORKS