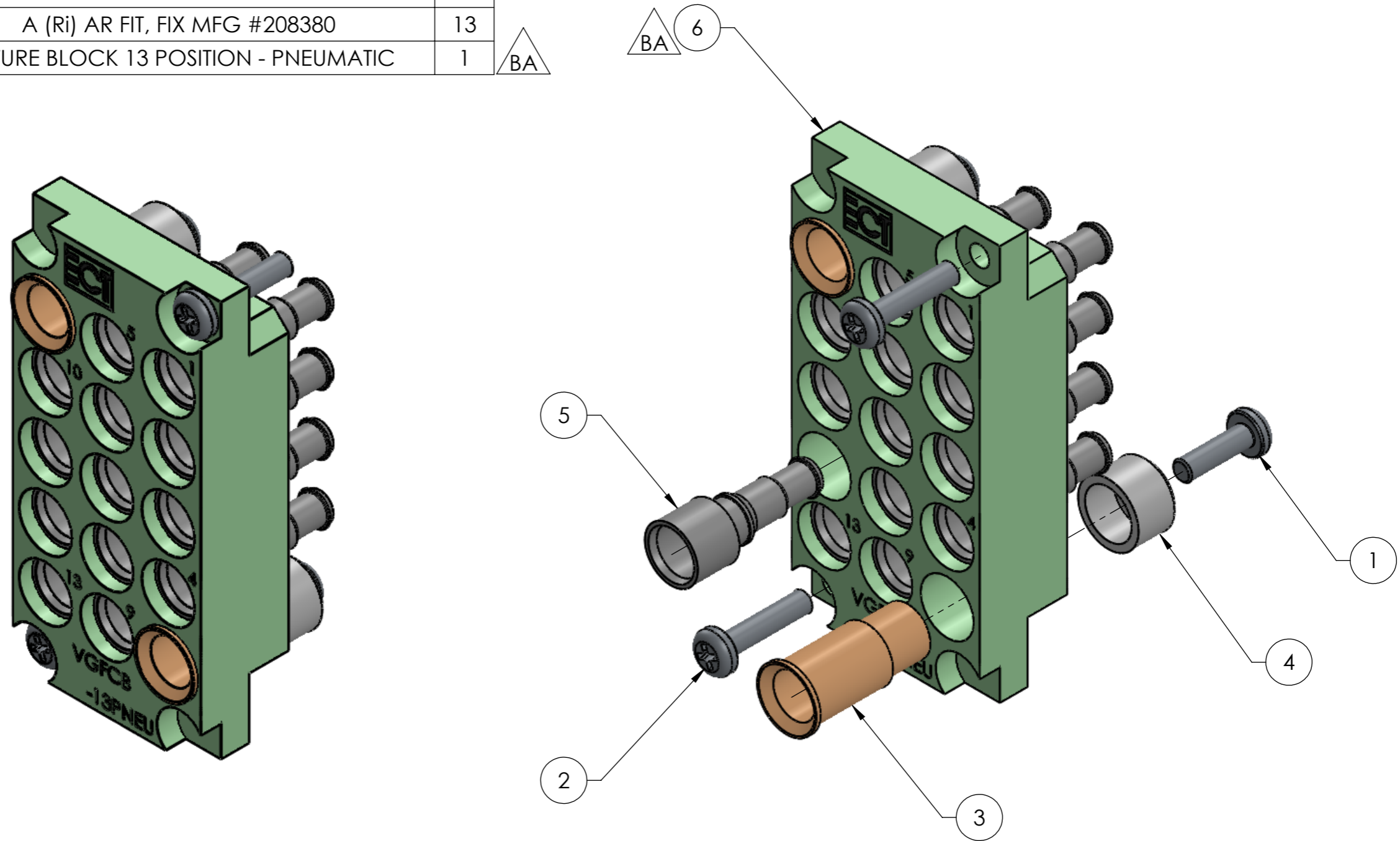


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A19304-2	SCR, PAN, PHILIP, #4-40 X 0.375", SST	2
2	A19304-4	SCR, PAN, PHILIP, #4-40 X 0.500", SST	2
3	A31178	ALIGNMENT BUSHING FIXTURE BLOCK	2
4	A31875	BUSHING RETAINER	2
5	A32432	A (Ri) AR FIT, FIX MFG #208380	13
6	B32500	FIXTURE BLOCK 13 POSITION - PNEUMATIC	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	ARTWORK REVISED, MIGRATED TO SW	HARI	12/11/14	5357
BA	UPDATE ECT LOGO	YAN ZHANG	12/17/2015	-



QTY: REFER TO BOM

PLEASE NOTE:
 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
 2. REMOVE ALL SHARP EDGES.
 3. -

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UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. DEBURR ALL SHARP EDGES: .01 x 45°
 3. DO NOT SCALE DRAWING
 4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
 5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	HARI
ENGR APVD	
MATERIAL	
TREATMENT	



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 SINGAPORE 349247
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TITLE				
A (RI) VGFCB-13 PNEU				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV
A4		903	1 OF 1	BA