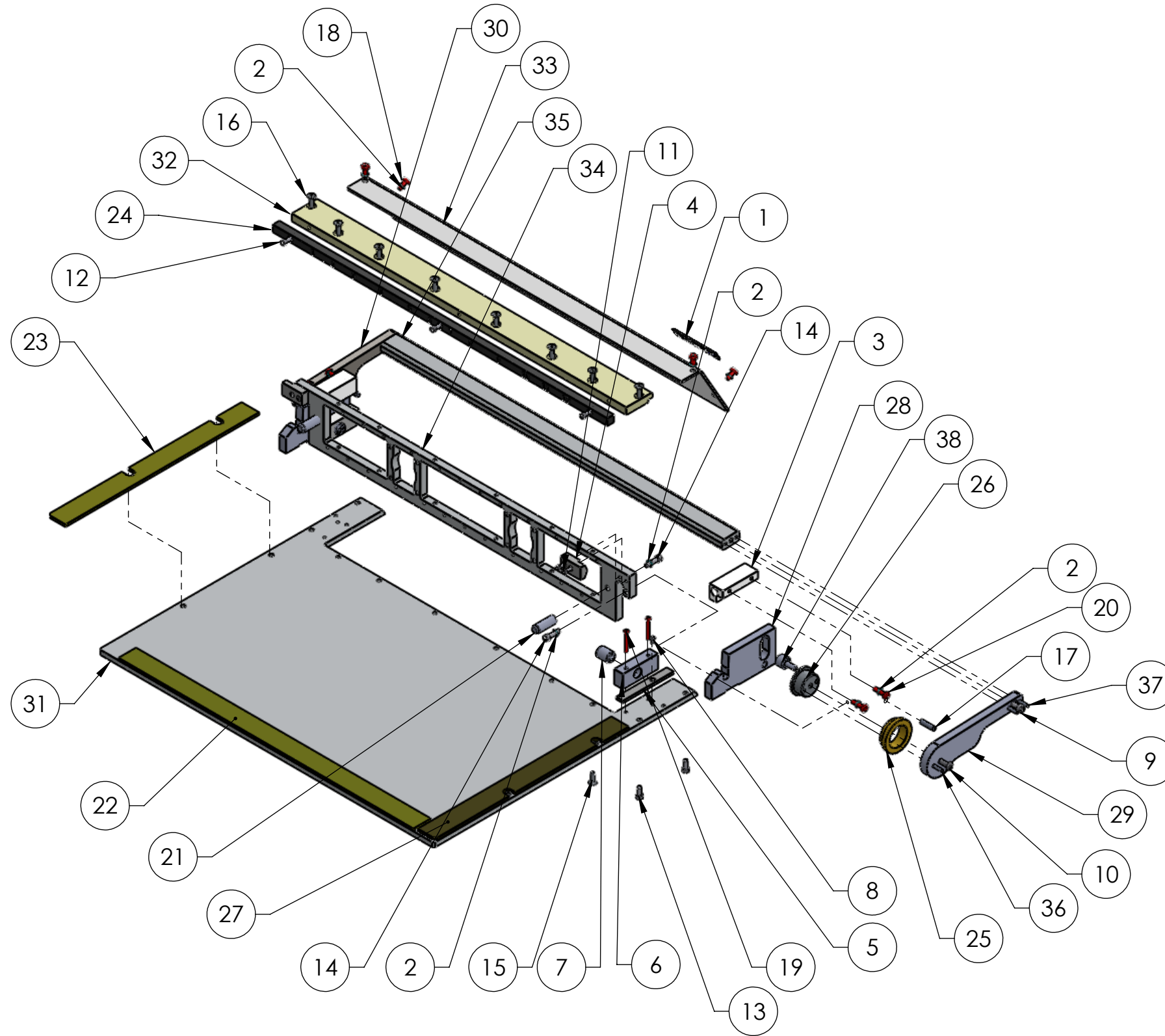


REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	RELEASED PER EDR #622	RICHARDSON	6/8/99	-
B	ARTWORK REVISED, MIGRATED TO SW	HARI	11/10/2014	5357



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	804987	LABEL ECT UROCAL	1
2	A10415-1	LOCK WASHER #8	12
3	A11733	GUIDE	2
4	A11734	STOP	2
5	A11735	BUSHING, SLIDE	2
6	A11736	BLOCK, TENSION	2
7	A11738	PLUNGER, 1/2-13, STAINLESS STEEL, BALL	2
8	A12699-1	SCREW, BHCS 4-40 X 1/4	2
9	A12702-1	SCREW, BHCS 10-32 X 1/2	2
10	A12702-1	SCREW, BHCS #10-32 X 1/2	2
11	A12703-1	SCREW, SHCS #4-40 X 3/8	4
12	A12704-3	SCREW, SHCS #6-32 X 1/2	3
13	A12705-1	SCREW, SHCS #8-32 X 3/8	4
14	A12705-8	SCREW, SHCS #8-32 X 5/8	4
15	A12708-2	SCREW, FHCS 8-32 X 1/2	6
16	A12708-4	SCREW, FHCS #8-32 X 5/8	8
17	A12718-5	PIN, DWL, DIA 3/16 X 3/4,SST	2
18	A17165-1	SCR, PAN HD, #8-32 x 0.375", SST	4
19	A19304-7	SCR, PAN HD, #4-40 x 1.0", SST	4
20	A19306-3	SCR, PAN HD, #8-32 x 0.625", SST	4
21	A35778	PIN, VG RECEIVER ALIGNMENT	2
22	B11725	SLIDE PLATE, FRONT	1
23	B11726	SLIDE RCVR RIGHT	1
24	B11730	SUPPORT	1
25	B11731	BEARING, ALTER	2
26	b11732	MOUNT, CAM FOLLOWER	2
27	B11756	SLIDE RCVR LEFT	1
28	B18586	SLIDE	2
29	B35285	HANDLE ARM, LEFT	1
30	B35287	HANDLE ARM, RIGHT	1
31	C11721	PLATE, RECEIVER	1
32	C11722	PLATE, SUPPORT	1
33	C11723	COVER	1
34	D18581	INTERFACE RECEIVER 10 BLOCK VG	1
35	D35286	HANDLE	1
36	DIA3.175X12.7	PIN, DWL, DIA 0.125X 0.5",SST	2
37	DIA3.175X15.875	PIN, DWL, DIA 0.125X 0.625",SST	4
38	A10350	CAM FOLLOWER (CR-1/2-AXB)	2

**QTY: REFER TO BOM**

**PLEASE NOTE:**  
1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.  
2. REMOVE ALL SHARP EDGES.  
3. -

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UNLESS OTHERWISE SPECIFIED:  
1. DIMENSIONS ARE IN INCHES  
2. DEBURR ALL SHARP EDGES: .01 x 45°  
3. DO NOT SCALE DRAWING  
4. TOLERANCES: .ANGLES ± 0.5°  
                  .XX ± 0.02  
                  .XXX ± 0.005  
                  .XXXX ± 0.0005  
5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	<b>HARI</b>
ENGR APVD	
MATERIAL	
TREATMENT	



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TITLE				
<b>RECEIVER ASSEMBLY VGR12</b>				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV
<b>A4</b>		<b>KIT-21</b>	<b>1 OF 1</b>	<b>B</b>