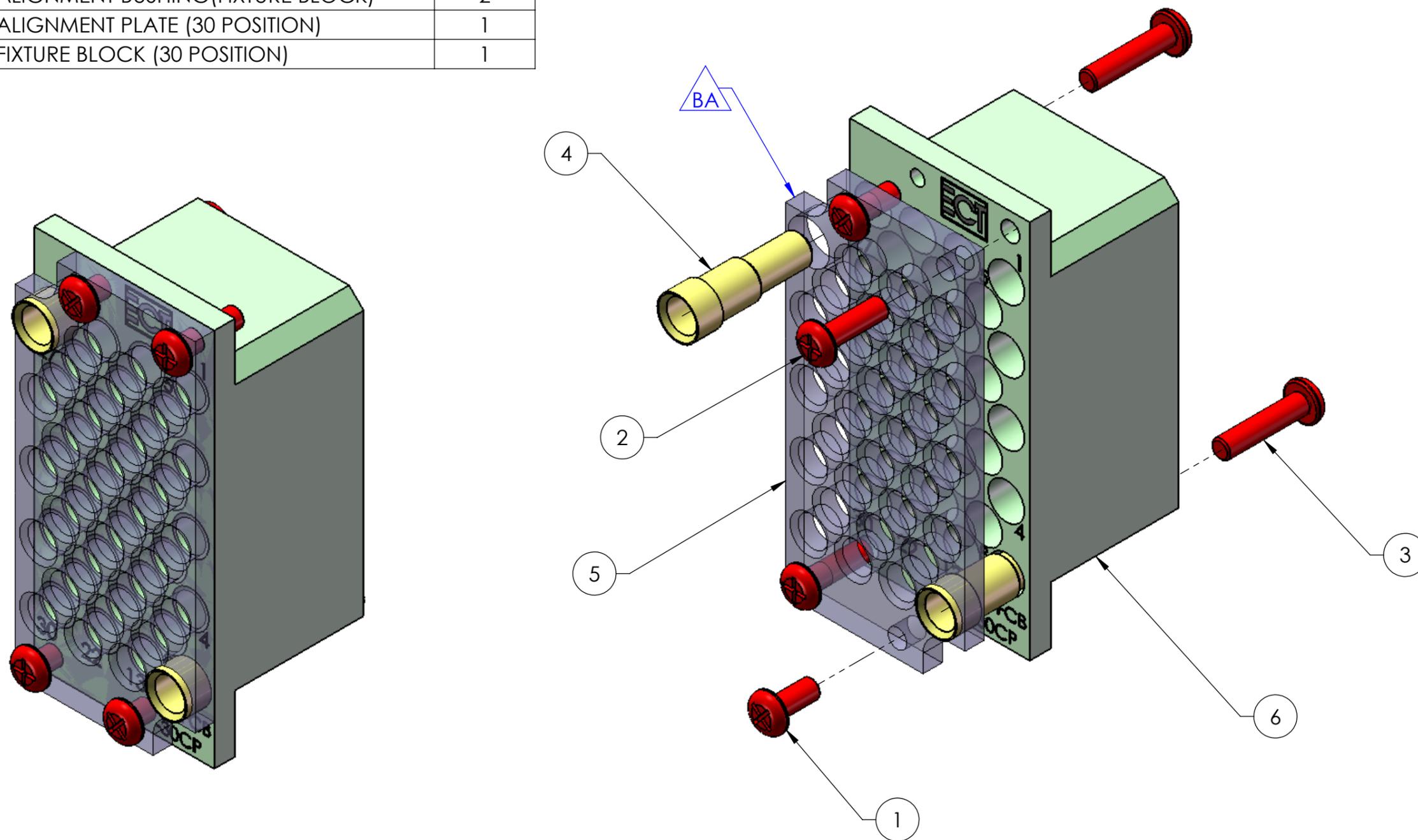


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A19304-1	SCR, PAN HD, #4-40 x 0.250", SST	2
2	A19304-2	SCR, PAN HD, #4-40 x 0.375", SST	2
3	A19304-4	SCR, PAN HD, #4-40 x 0.5", SST	2
4	A31053	ALIGNMENT BUSHING(FIXTURE BLOCK)	2
5	B31059	ALIGNMENT PLATE (30 POSITION)	1
6	B31063	FIXTURE BLOCK (30 POSITION)	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	INITIAL RELEASE	YAN ZHANG	2/27/15	NIL
BA	CHANGING ALIGNMENT PLATE THICKNESS TO 3MM	S. GARCIA	6/30/2017	



QTY: REFER TO BOM

PLEASE NOTE:
 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
 2. REMOVE ALL SHARP EDGES.
 3. -

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UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. DEBURR ALL SHARP EDGES: .01 x 45°
 3. DO NOT SCALE DRAWING
 4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
 5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	YAN ZHANG
ENGR APVD	
MATERIAL	
TREATMENT	



TITLE					VGFCB-30CP				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV					
A4	2:1	526	1 OF 1	BA					