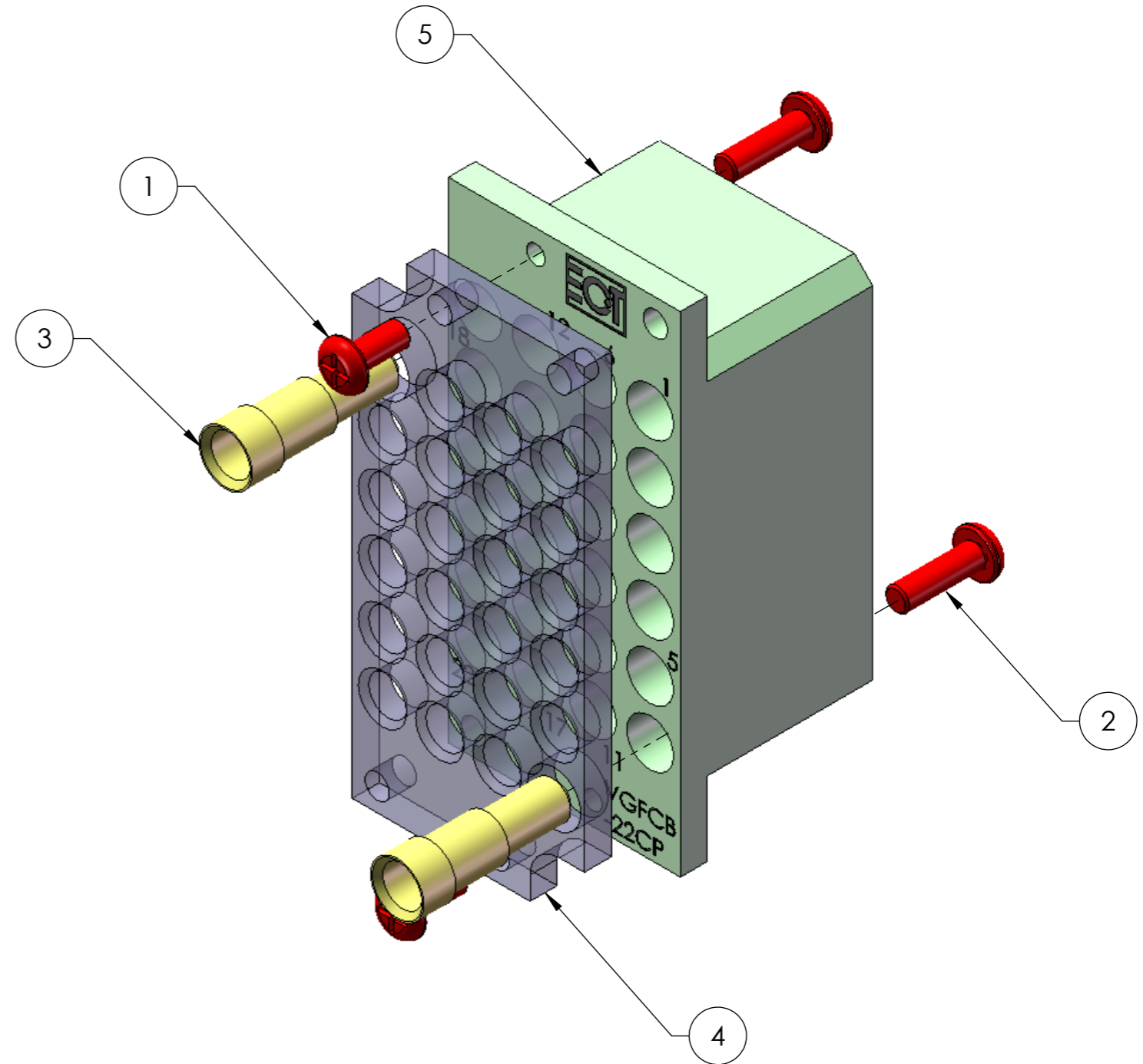
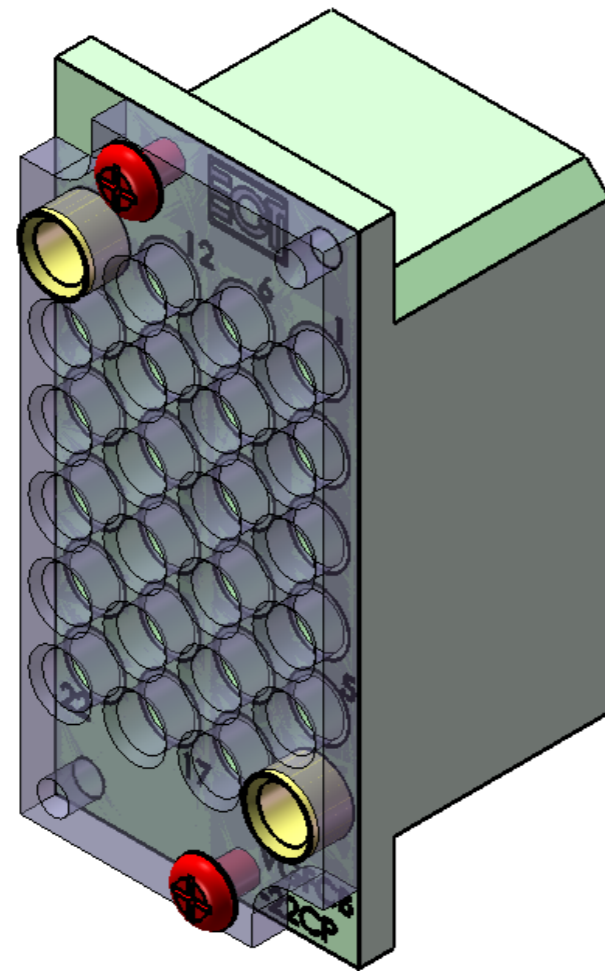


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19304-1A	SCR, PAN HD, #4-40 x 0.250", SST	2
2	19304-2A	SCR, PAN HD, #4-40 x 0.375", SST	2
3	A31053	ALIGNMENT BUSHING(FIXTURE BLOCK)	2
4	B31060	ALIGNMENT PLATE (22 POSITION)	1
5	B31064	FIXTURE BLOCK (22 POSITION)	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	INITIAL RELEASE	YAN ZHANG	4/9/2015	NIL



**QTY: REFER TO BOM**

- PLEASE NOTE:**
- DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
  - REMOVE ALL SHARP EDGES.
  -

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- UNLESS OTHERWISE SPECIFIED:
- DIMENSIONS ARE IN INCHES
  - DEBURR ALL SHARP EDGES: .01 x 45°
  - DO NOT SCALE DRAWING
  - TOLERANCES: .ANGLES ± 0.5°  
.XX ± 0.02  
.XXX ± 0.005  
.XXXX ± 0.0005
  - MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	<b>YAN ZHANG</b>
ENGR APVD	
MATERIAL	
TREATMENT	



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TITLE				
<b>A (RI) VGFCB-22-CPF FIX BLK</b>				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV
<b>A4</b>	<b>2:1</b>	<b>528</b>	<b>1 OF 1</b>	<b>A</b>